

## Carbon Film Resistors

### CR Series

1/8W , 1/6W , 1/4W , 1/2W , 1W , 2W , 3W

CR-12 , CR-25 , CR-50 , CR-100 , CR-200 , CR-300

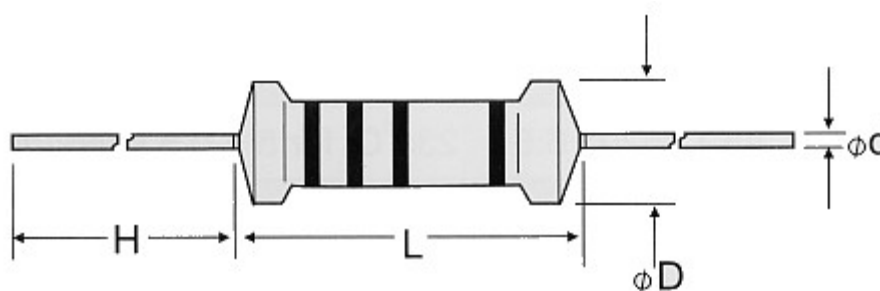
### INTRODUCTION

Featuring consistency and stably-controlled, these carbon film resistors with reasonable prices are widely & largely used in the electronic, electrical and information industries. This resistor is a ceramic bar tightly coated with a carbon film which is composed of carbon separated from organic compound through the treatment of high-temperature vacuum. After the carbon-coated bar is connected with proper joint and engraved with grooves, its surface is finished with epoxy resin so that the bar is enclosed with a protective film.

### FEATURES

- ♦ Industry's lower cost and deliver form stock.
- ♦ Exceptional long-term stability.
- ♦ Exceeds carbon comp MIL-R-11 performance.
- ♦ Standard tolerance : 2%, 5%
- ♦ Variety of packing-bulk, strip pack, 26mm and 52mm tape and reel, cut and formed or radial Pana. / Avis..

### DIMENSIONS



| STYLE  | DIMENSION (mm) |         |      |           | POWER RATING<br>(Watt) | VALUE<br>RANGE |
|--------|----------------|---------|------|-----------|------------------------|----------------|
|        | L              | φD      | H    | φd        |                        |                |
| CR-12  | 3.3±0.4        | 1.8±0.3 | 28±2 | 0.5±0.05  | 1/6W ; 1/8W            | 1Ω~10M         |
| CR-25  | 6.3±0.5        | 2.3±0.3 | 28±2 | 0.55±0.05 | 1/4W                   | 1Ω~10M         |
| CR-50  | 9±0.5          | 3.2±0.5 | 26±2 | 0.6±0.05  | 1/2W                   | 1Ω~10M         |
| CR-100 | 11.5±1.0       | 4.5±0.5 | 35±2 | 0.8±0.05  | 1W                     | 1Ω~10M         |
| CR-200 | 15.5±1.0       | 5.0±0.5 | 32±2 | 0.8±0.05  | 2W                     | 1Ω~10M         |
| CR-300 | 17.5±1.0       | 6.5±0.5 | 35±2 | 0.8±0.05  | 3W                     | 1Ω~10M         |

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### ELECTRICAL CHARACTERISTICS

| Style                               | CR-12                 | CR-25     | CR-50      | CR-100                   | CR-200    | CR-300     |
|-------------------------------------|-----------------------|-----------|------------|--------------------------|-----------|------------|
| Power Rating 70°C                   | 1/6;1/8W              | 1/4W      | 1/2W       | 1W                       | 2W        | 3W         |
| Operating Temp. Range               | -55°C~+155°C          |           |            |                          |           |            |
| Max. Working Voltage                | 200V                  | 250V      | 350V       | 500V                     | 500V      | 600V       |
| Max. Overload Voltage               | 400V                  | 500V      | 700V       | 1000V                    | 1000V     | 1000V      |
| Dielectric Withstanding Voltage(AC) | 300V                  | 500V      | 700V       | 1500V                    | 1500V     | 1500V      |
| Max. Intermittence Overload Voltage | 500V                  | 750V      | 1000V      | 1500V                    | 2000V     | 2000V      |
| T.C.R.<br>(PPM)                     | CR-12 / CR-25 / CR-50 |           |            | CR-100 / CR-200 / CR-300 |           |            |
|                                     | 100KΩ以下               | 100KΩ~1MΩ | 1MΩ以上      | 100KΩ以下                  | 100KΩ~1MΩ | 1MΩ以上      |
|                                     | +350/-500             | +350/-700 | +350/-1000 | +350PPM                  | +350/-500 | +350/-1000 |

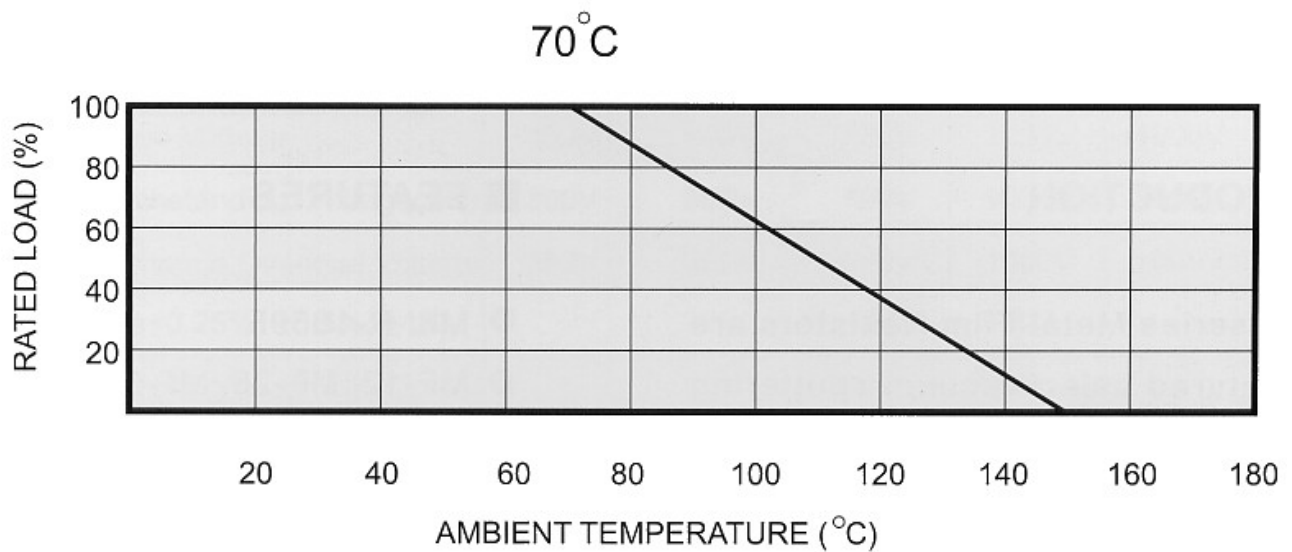
### ENVIRONMENTAL CHARACTERISTICS

| PERFORMANCE TEST           | TEST METHOD  | APPRAISE          |
|----------------------------|--|-------------------|
| Short Time Overload        | JIS-C-5202 5.5 : 2.5 times RCWV for 5 seconds  | ±(0.75%+0.05Ω)    |
| Dielectric Withstanding V. | JIS-C-5202 5.7 : in V-Block for 60 seconds   | By Type           |
| Temperature Coefficient    | JIS-C-5202 5.2 : -55°C ~ + 155°C   | By Type           |
| Insulation Resistance      | JIS-C-5202 5.6 : in V-Block  | ≥1000 MΩ          |
| Solderability              | JIS-C-5202 6.5 : 235°C for 5 ± 0.5 seconds   | 95% min. Coverage |
| Resistance to Solvent      | JIS-C-5202 6.9 : Trichroethance for 1 min. With ultrasonic                             | No deterioration  |
| Terminal Strength          | Direct load for 10 sec. In the direction of the terminal leads                         | ≥2.5Kg/24.5N      |
| Pulse Overload             | JIS-C-5202 5.8 : 4 time RCWV 10000 cycles (1 sec.on,25 sec.off)                        | ±(2%+0.05Ω)       |
| Load Life in Humidity      | JIS-C-5202 7.9 : 40±2°C, 90~95% RH at RCWV for 1000 hrs<br>(1.5 hrs. On, 0.5 hrs. Off) | ±(3%+0.05Ω)       |
| Load Life                  | JIS-C-5202 7.10 : 70°C at RCWV for 1000 hrs (1.5 hrs. On, 0.5 hrs. off)                | ±(3%+0.05Ω)       |
| Temperature Cycling        | JIS-C-5202 7.4 : 65°C ~ room temp ~ 150°C ~ room temp. For 5 cycle                     | ±(1%+0.05Ω)       |
| Soldering Heat             | JIS-C-5202 6.4 : 35±10°C for 3 ± 0.5 seconds   | ±(1%+0.05Ω)       |

★ Rated continuous Working Voltage (RCWV)=  $\sqrt{\text{power rating} \times \text{resistance value}}$

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**FIG.1 Derating Curve**



**FIG.2 Hot-Spot Temperature**

